

PLEASE NOTE THE FOLLOWING IMPORTANT CHANGES:

All INCAL DVD-ROMs are available for download at <https://www.cummins.com/support/digital-products-and-services-support/incal-support#software-downloads>

**Enclosed is the September 2020 RMI INCAL DVD-ROM.**

Please take a moment to review the information in this cover letter for details regarding the contents of the RMI INCAL DVD-ROM.

**What is Repair and Maintenance Information (RMI)?**

For heavy duty vehicles, such as buses or trucks, RMI provisions were introduced by co-decision Regulation 595/2009 (Euro VI), the implementing measures were introduced in 64/2012 which requires that Cummins Inc. provide the applicable INSITE calibrations to interested parties not affiliated with the Cummins Authorised service channel.

**What is INCAL?**

The INCAL DVD contains all the MidRange and Heavy-Duty calibrations for Euro VI and beyond automotive applications. For the INCAL DVDs details, please see the listings below.

**Changes in Calibrations**

INSITE Pro version 8.1.4 will be needed to access calibrations on this INCAL DVD and calibrations that were saved from QSOL or INSITE's ECM/PDD Code Search after July 25, 2016. This free update will be pushed to all licensed users of INSITE Pro. Older versions of INSITE Pro will not recognize calibrations on this INCAL DVD or those saved after July 25, 2016. INSITE functionality and the process to retrieve and install calibrations has not changed.

New calibrations have been released using current industry standard encryption for all electronically controlled engine products. INSITE 8.6.0 supports these calibrations only. If using an INCAL DVD with INSITE 8.6.0, calibrations must be from December 2019 or newer. These new calibrations can also be downloaded from Quickserve Online (QSOL) or ECM Code Search within INSITE. Any previous INCAL DVDs or downloaded calibrations are no longer supported.

**September 2020 RMI INCAL DVD-ROM Content:**

B4.5 CM2620 NS VI	Aftertreatment Diesel Exhaust Fluid Controller
C Gas/B Gas Plus	Aftertreatment Diesel Exhaust Fluid Dosing Unit
F2.8 CM2620 F135B	Electric Fuel Lift Pump
F2.8 CM2620 F136B	Engine Fuel Supply Pump
F3.8 CM2350 F132B	Fuel Control Valve

F3.8 CM2620 F137B/F138B	Ignition Control Module
F4.5 CM2620 F139B/F140B	Throttle Actuator
ISB4.5 CM2350 B104	Turbo Actuator Controller
ISB4.5 CM2350 B129B/B147B	Turbocharger Compressor Bypass Control Valve
ISB4.5 CM2620 NS	
ISB6.7 CM2350 B103/B142	
ISB6.7 CM2350 B135B/B148B	
ISF3.8 CM2350 F109	
ISF3.8 CM2350 F120	
ISL 8.9 CM2350 L111	
ISL G - CM2180/CM2380	
L9 CM2350 L119B	
L9N CM2380 L124B/L130B	
X15 CM2350 X123B	
X15 CM2350 X123B	

**Have Comments?**

We would like to know how well this information meets your needs. Please call Cummins Electronic Support Products at 1-800-CUMMINS (select option 2 and then option 3) with your comments.