

PLEASE NOTE THE FOLLOWING IMPORTANT CHANGES:

All INCAL DVD-ROMs are available for download at
<https://www.cummins.com/support/digital-products-and-services-support/incal-support#software-downloads>

Enclosed is the October 2025 SIR INCAL DVD-ROM.

Please take a moment to review the information in this cover letter for details regarding the contents of the SIR INCAL DVD-ROM.

What is Service Information Regulation (SIR)?

Beginning with the EPA 2013 engine launches, the Service Information Regulation (SIR) requires that Cummins Inc. provide the applicable INSITE calibrations to interested parties not affiliated with the Cummins Authorized service channel.

What is INCAL?

The INCAL DVD contains all the MidRange and Heavy-Duty calibrations for EPA 2013 and beyond automotive applications. For the INCAL DVDs details, please see the listings below.

Changes in Calibrations

New engine control module (ECM) calibration codes have been released using industry standard encryption for all electronically controlled engine products. These ECM calibration codes are only supported in Cummins INSITE™ electronic service tool version 8.7.0 and newer. If users do not upgrade, users will not be able to use any calibrations on these INCAL DVDs or downloaded through Quickserve Online (QSOL) or Cal over web. Any previous INCAL DVDs are still supported during the existing expiration dates.

October 2025 SIR INCAL DVD-ROM Content:

DVD 1 – Automotive Engines

B4.0 CM2620 B154B	B6.7 CM2450 B155B	B6.7 CM2670 B167B/B168B/B169B	D4.0 CM2620 D103B
B4.5 CM2620 B158B	B6.7 CM2670 B153B	B6.7 CM2670 B182B	D4.5 CM2620 D104B
B6.7 CM2350 B121B/B141B/B179B	B6.7 CM2670 B163B	B6.7N CM2380 B150B	

DVD 1 – PDD

Aftertreatment Diesel Exhaust Fluid Controller	Electric Fuel Lift Pump	Fuel Control Valve	Throttle Actuator
Aftertreatment Diesel Exhaust Fluid Dosing Unit	Engine Fuel Supply Pump	Ignition Control Module	Turbo Actuator Controller

DVD 2 – Automotive Engines

F2.8 CM2620 CONAMA P8	ISB4.5 CM2350 B104	ISC - CM2150	ISL - CM2150
F2.8 CM2620 F135B	ISB4.5 CM2620 E	ISC8.3 CM2250	ISL G - CM2180/CM2380
F3.8 CM2350 F132B	ISB5.9 CM2880 B149	ISD5 CM2620 EUVI	ISL8.9 CM2670 E
F3.8 CM2620 F137B/F138B	ISB6.2 CM2670 E	ISF2.8 CM2220 F117	ISL9 CM2250
F3.8 CM2620 F144B	ISB6.7 CM2250	ISF2.8 CM2220 IAN	ISL9 CM2350 L101/L123B
F4.5 CM2620 F139B/F140B	ISB6.7 CM2350 B101	ISF3.8 CM2350 F109	ISL9 CM2350 L111
F4.5 CM2620 F146B	ISB6.7 CM2350 B103/B142	ISF3.8 CM2620 A	ISM11 CM876 M103
ISB - CM2150	ISB6.7 G CM2180/CM2380 B118	ISG11 CM2880 G106/G108 ISG12 CM2880 G107/G109	ISV5 CM3230 V104

DVD 3 – Automotive Engines

ISM - CM876	ISX12 G CM2180/CM2380 EJ	L9 CM2670 L132B	X11 CM2670 X126B
ISX - CM871	ISX12N CM2380 X120B	L9N CM2380 L124B/L130B/L142B/L147B	X12 CM2350 X119B
ISX/ISZ13 CM2150 SN	L9 CM2350 L116B 1.2 GB	R2.8 CM2220 R101B	
ISX11.9/12/15 CM2250	L9 CM2450 L126B/L127B		

DVD 4 – Automotive Engines

X12 CM2450 X137B	X12 CM2670 X136B	X15 CM2350 X114B/X116B	X15 CM2350/CM2450 X123B/X155B
X12 CM2670 X121B/X136B	X13 CM2670 X122B	X15 CM2350/CM2450 X123B/X154B	X15 CM2350/CM2450 X129B/X153B

DVD 5 – Automotive Engines

ISX12/15 CM2350 X101/X102	X15D CM2670 M118B	Z14 CM2670 Z103B
X15 CM2450 X124B/X134B	X15N CM2380 X150B	

DVD 5 – Industrial Engines

F3.8 CM2450 F156C	F3.8 CM2450 F157C	F4.5 CM2620 F166C	X15 CM2350 X125M/X131
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Have Comments?

We would like to know how well this information meets your needs. Please call Cummins Electronic Support Products at 1-800-CUMMINS (select option 2 and then option 3) with your comments.

*The engine products in **bold** are new products released on the SIR INCAL DVDs.