

PLEASE NOTE THE FOLLOWING IMPORTANT CHANGES:

All INCAL DVD-ROMs are available for download at <https://www.cummins.com/support/digital-products-and-services-support/incal-support#software-downloads>

**Enclosed is the April 2023 RMI INCAL DVD-ROM.**

Please take a moment to review the information in this cover letter for details regarding the contents of the RMI INCAL DVD-ROM.

**What is Repair and Maintenance Information (RMI)?**

For heavy duty vehicles, such as buses or trucks, RMI provisions were introduced by co-decision Regulation 595/2009 (Euro VI), the implementing measures were introduced in 64/2012 which requires that Cummins Inc. provide the applicable INSITE calibrations to interested parties not affiliated with the Cummins Authorized service channel.

**What is INCAL?**

The INCAL DVD contains all the MidRange and Heavy-Duty calibrations for Euro VI and beyond automotive applications. For the INCAL DVDs details, please see the listings below.

**Changes in Calibrations**

New engine control module (ECM) calibration codes have been released using industry standard encryption for all electronically controlled engine products. These ECM calibration codes are only supported in Cummins INSITE™ electronic service tool version 8.7.0 and newer. If users do not upgrade, users will not be able to use any calibrations on these INCAL DVDs or downloaded through Quickserve Online (QSOL) or Cal over web. Any previous INCAL DVDs are still supported during the existing expiration dates.

**April 2023 RMI INCAL DVD-ROM Content:**

**DVD 1**

B4.0 CM2620 B154B	D4.5 CM2620 D104B	ISB4.5 CM2620 E	ISC8.3 CM2250
B4.5 CM2620 B158B	F2.8 CM2620 F135B	ISB5.9 CM2880 B149	ISD 5L EU VI
B4.5 CM2620 B180B	F3.8 CM2350 F132B	ISB6.2 CM2670 E	ISF2.8 CM2220 F117
B6.7 CM2350 B121B/B141B/B179B	F3.8 CM2620 F137B/F138B	ISB6.7 CM2250	ISF2.8 CM2220 IAN
B6.7 CM2670 B153B	F3.8 CM2620 F144B	ISB6.7 CM2350 B101	ISF3.8 CM2350 F109
B6.7 CM2670 B167B/B168B/B169B	F4.5 CM2620 F139B/F140B	ISB6.7 CM2350 B103/B142	ISF3.8 CM2350 F120
B6.7 CM2670 B176B	ISB - CM2150	ISB6.7 CM2350 B135B/B148B	ISF3.8 CM2620 A

B6.7N CM2380 B150B	ISB4.5 CM2350 B104	ISB6.7 G CM2180/CM2380 B118	
D4.0 CM2620 D103B	ISB4.5 CM2350 B129B/B147B	ISC - CM2150	

## DVD 2

ISG11 CM2880 G106/G108 ISG12 CM2880 G107/G109	ISL8.9 CM2670 E	ISX - CM871	ISX12/11.9/15 CM2250
ISL - CM2150D	ISL9 CM2250	ISX/ISZ13 CM2150 SN	ISX12N CM2380 X120B
ISL 8.9 CM2350 L111	ISL9 CM2350 L101/L108/L109/L123B	ISX12 CM2350 X102/X103/X108/ISX15 CM2350 X101/X104/X109	
ISL G - CM2180/CM2380	ISM - CM876	ISX12 G CM2180/CM2380 EJ	

## DVD 3

L9 CM2350 L116B	L9 CM2670 L132B	X11 CM2670 X126B	X12 CM2670 X121B
L9 CM2350 L119B	L9N CM2380 L124B/L130B	X12 CM2350 X119B	X12 CM2670 X136B
L9 CM2450 L126B/L127B	R2.8 CM2220 R101B	X12 CM2450 X137B	X13 CM2670 X122B

## DVD 4

X15 CM2350 X114B/X116B	X15 CM2350 X123B	X15 CM2450 X124B/X134B	Z14 CM2670 Z103B
X15 CM2350 X123B			

Aftertreatment Diesel Exhaust Fluid Controller	Electric Fuel Lift Pump	Fuel Control Valve	Throttle Actuator
Aftertreatment Diesel Exhaust Fluid Dosing Unit	Engine Fuel Supply Pump	Ignition Control Module	Turbo Actuator Controller

## Have Comments?

We would like to know how well this information meets your needs. Please call Cummins Electronic Support Products at 1-800-CUMMINS (select option 2 and then option 3) with your comments.