

PLEASE NOTE THE FOLLOWING IMPORTANT CHANGES:

**All INCAL DVD-ROMs are available for download at**  
<https://www.cummins.com/support/digital-products-and-services-support/incal-support#software-downloads>

**Enclosed is the April 2025 RMI INCAL DVD-ROM.**

Please take a moment to review the information in this cover letter for details regarding the contents of the RMI INCAL DVD-ROM.

**What is Repair and Maintenance Information (RMI)?**

For heavy duty vehicles, such as buses or trucks, RMI provisions were introduced by co-decision Regulation 595/2009 (Euro VI), the implementing measures were introduced in 64/2012 which requires that Cummins Inc. provide the applicable INSITE calibrations to interested parties not affiliated with the Cummins Authorized service channel.

**What is INCAL?**

The INCAL DVD contains all the MidRange and Heavy-Duty calibrations for Euro VI, and beyond, automotive and industrial applications. For the INCAL DVDs details, please see the listings below.

**Changes in Calibrations**

New engine control module (ECM) calibration codes have been released using industry standard encryption for all electronically controlled engine products. These ECM calibration codes are only supported in Cummins INSITE™ electronic service tool version 8.7.0 and newer. If users do not upgrade, users will not be able to use any calibrations on these INCAL DVDs or downloaded through Quickserve Online (QSOL) or Cal over web. Any previous INCAL DVDs are still supported during the existing expiration dates.

**April 2025 RMI INCAL DVD-ROM Content:**

**DVD 1 – Automotive Engines**

B4.0 CM2620 B154B	B6.7 CM2670 B153B	D4.0 CM2620 D103B	ISB5.9 CM2880 B149
B4.5 CM2350/CM2450 B129B/B147B/B214B/B215B	B6.7 CM2670 B163B	D4.5 CM2620 D104B	ISB6.2 CM2670 E
B4.5 CM2620 B158B	B6.7 CM2670 B167B/B168B/B169B	ISB - CM2150	ISB6.7 CM2250
B6.7 CM2350 B121B/B141B/B179B	<b>B6.7 CM2670 B182B</b>	ISB4.5 CM2350 B104	
B6.7 CM2350/CM2450 B135B/B148B/B216B/B217B	B6.7N CM2380 B150B	ISB4.5 CM2620 E	

**DVD 1 – PDD**

Aftertreatment Diesel Exhaust Fluid Controller	Electric Fuel Lift Pump	Fuel Control Valve	Throttle Actuator
Aftertreatment Diesel Exhaust Fluid Dosing Unit	Engine Fuel Supply Pump	Ignition Control Module	Turbo Actuator Controller

**DVD 2 – Automotive Engines**

F2.5 CM2620 F150B	F4.5 CM2620 F139B/F140B	ISD5 CM2620 EUVI	ISL - CM2150
F2.8 CM2620 CONAMA P8	F4.5 CM2620 F146B	ISF2.8 CM2220 F117	ISL G - CM2180/CM2380
F2.8 CM2620 F135B	ISB6.7 CM2350 B101	ISF2.8 CM2220 IAN	ISL8.9 CM2670 E
F2.8 CM2620 F136B	ISB6.7 CM2350 B103/B142	ISF3.8 CM2350 F109	ISL9 CM2250
F3.8 CM2350 F132B	ISB6.7 G CM2180/CM2380 B118	ISF3.8 CM2350 F120	ISL9 CM2350 L101/L123B
F3.8 CM2620 F137B/F138B	ISC - CM2150	ISF3.8 CM2620 A	ISL9 CM2350 L111
F3.8 CM2620 F144B	ISC8.3 CM2250	ISG11 CM2880 G106/G108 ISG12 CM2880 G107/G109	

**DVD 3 – Automotive Engines**

ISM - CM876	ISX12 G CM2180/CM2380 EJ	L9 CM2450 L126B/L127B	X11 CM2670 X126B
ISX - CM871	ISX12N CM2380 X120B	L9 CM2670 L132B	X12 CM2350 X119B
ISX/ISZ13 CM2150 SN	L9 CM2350 L116B 1.2 GB	L9N CM2380 L124B/L130B/L142B/L147B	
ISX11.9/12/15 CM2250	L9 CM2350/CM2450 L119B/L169B	R2.8 CM2220 R101B	

**DVD 4 – Automotive Engines**

X12 CM2450 X137B	X12 CM2670 X136B	X15 CM2350 X114B/X116B	X15 CM2350/CM2450 X123B/X155B
X12 CM2670 X121B/X136B	X13 CM2670 X122B	X15 CM2350/CM2450 X123B/X154B	X15 CM2350/CM2450 X129B/X153B

### DVD 5 – Automotive Engines

ISX12/15 CM2350 X101/X102	X15D CM2670 M118B	Z14 CM2670 Z103B
X15 CM2450 X124B/X134B	X15N CM2380 X150B	

### DVD 5 – Industrial Engines

<b>F3.8 CM2450 F156C</b>	<b>F3.8 CM2450 F157C</b>	<b>F4.5 CM2620 F166C</b>	<b>X15 CM2350 X125M/X131</b>
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### Have Comments?

We would like to know how well this information meets your needs. Please call Cummins Electronic Support Products at 1-800-CUMMINS (select option 2 and then option 3) with your comments.

\*The engine products in **bold** are new products released on the RMI INCAL DVDs.